

Work Order ID 67371

Thursday, March 17, 2011 7:19:24 AM



Page 1

Item ID: D4018-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Rib

Start Date: 3/17/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 3/17/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: *mf* Date: *11-03-17* Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4018	C								

100

0.00



Large Fab

Memo

0.00

Large Fab

1- Cut tube as per dwg D4018
2- debur and remove identification markings*CP 11-03-17*

110

QC6- Inspect dimensions to drawing

0.00



QC

Memo

0.00

Quality Control

M 11 03 17 (1)

120

Identify as per dwg & Stock Location: *B/C*

0.00



Packaging

Memo

0.00

Packaging

CP 11-03-17 (1)

Work Order ID 67371

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Item ID: D4018-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Rib

Start Date: 3/17/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 3/17/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

u/3/17

PK 11-03-17

Picklist Print

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Page 1

Work Order ID: 67371



Parent Item: D4018-3

Parent Item Name: Rib

Start Date: 3/17/2011

Required Date: 3/17/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: new issue DD 09.11.26 verified by:EC IPP Rev:B as
per dwg revA 10.03.15 verified by:EC IPP Rev:C as per dwg RevB
DD 10.04.16 verified by:EC IPP Rev:D as per dwg revC DD 10.08.18
verified by:EC IPP Rev:E 11.01.31 chg qc5 to 6 DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304TS0.500W.049

Purchased

No

100

f

50.4888

4.6042

4.846526



Square Tubing



6/11.03.17

Location

Loc Qty

Loc Code

MAT

50.48883579

114004

0

114807

3.579E-05

116610

50.4888

WA

0.00001

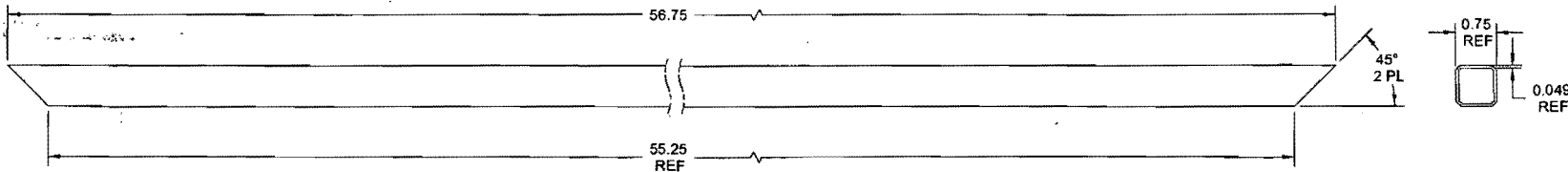
114724

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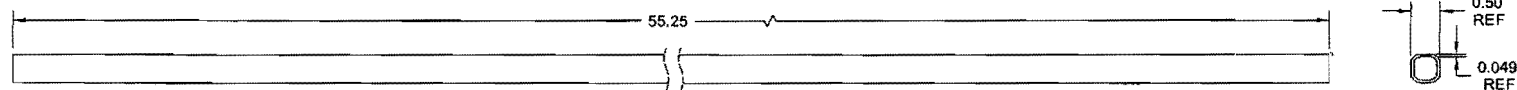
4.84652

8 7 6 5 4 3 2 1

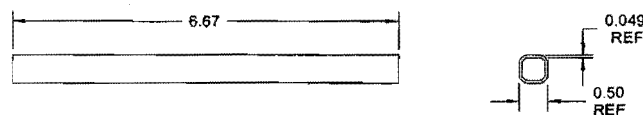
D



D4018-1 RIB



D4018-3 RIB



D4018-5 RIB

6.67

RELEASED
10.08.05

NOTES:

1) MATERIAL -1: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.049 WALL
REF DART SPEC. M304TS0.750W.049

-3 & -5: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBE, 0.50 X 0.50 X 0.049 WALL
REF DART SPEC. M304TS0.500W.049

- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE ASSEMBLED WEIGHTS

DESIGN	ALS	DART AEROSPACE LTD	
DRAWN	JS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JS	DRAWING NO.	REV. C
MFG. APPR.	JS	D4018	SHEET 4 OF 4
APPROVED	JS	TITLE	SCALE
DE APPR.	JS	SHORT BASKET LID ASSY (350) NTS	
DATE	10.08.05	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1

A